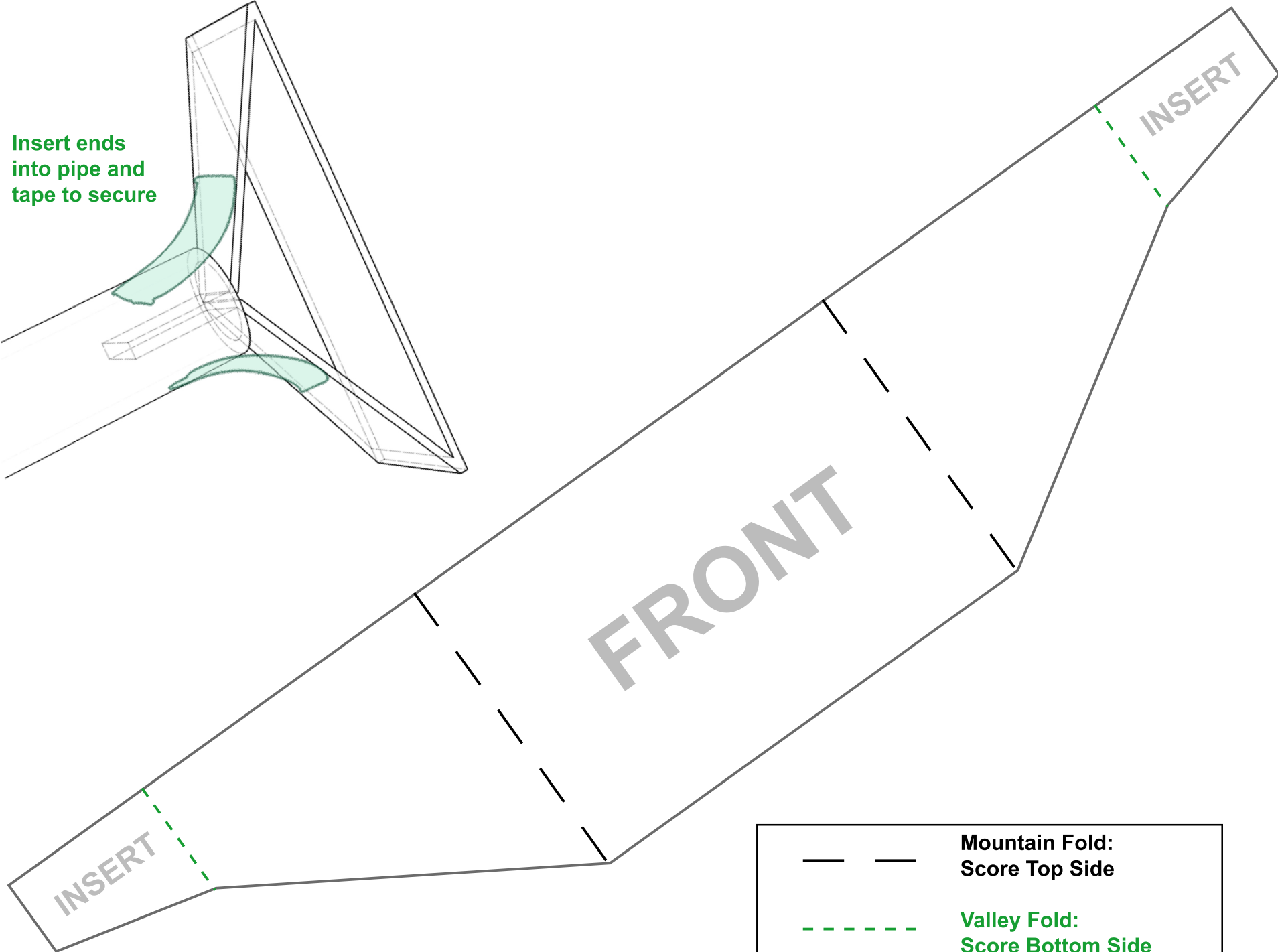
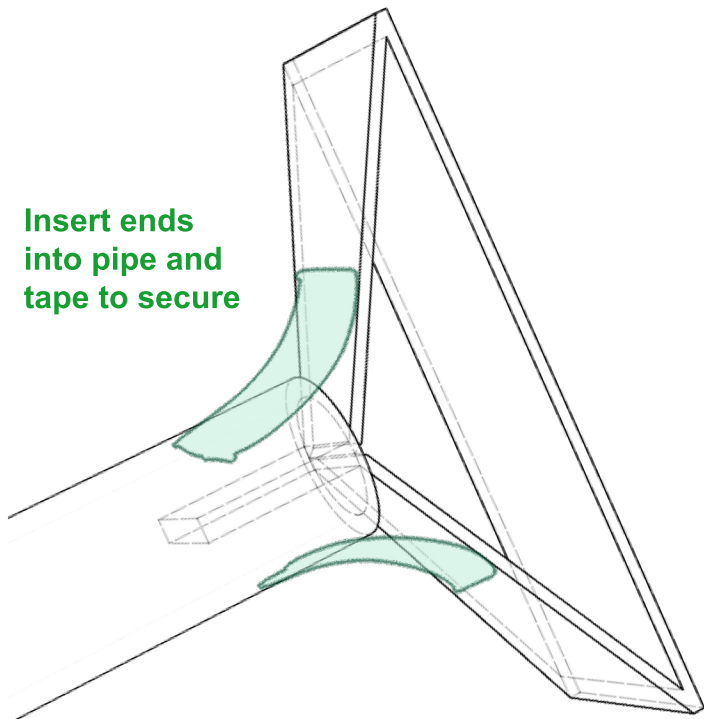


Insert ends
into pipe and
tape to secure



	Mountain Fold: Score Top Side
	Valley Fold: Score Bottom Side